

ORYZA OIL & FAT CHEMICAL CO.,LTD.

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PRODUCT STANDARD

PRODUCT NAME : **ALPHA LIPOIC ACID-P** (FOOD)

This product guarantees a minimum of 98.0 % α -lipoic acid (thioctic acid, 1,2-dithiolane-3-pentanoic acid).

Appearance	Light yellowish or yellowish crystalline powder. It has no smell or lightly unique smell. Soluble in chloroform and ethanol.	
	Slightly soluble in w	
Certification Test		bance wave length: 331 - 335 nm.
		pance wave length: 278 - 283 nm.
α -Lipoic Acid	Min. 98.0 %	(HPLC)
Melting Point	60 - 63°C	(The Japanese Standards for Food Additives)
Loss on Drying	Max. 0.5 %	(Analysis for Hygienic Chemists,
		1g, 40°C, reduced pressure, P ₂ O ₅ , 4 h)
Ignition Residue	Max. 0.1 %	(The Japanese Standards for Food Additives)
Purity Test		, ,
(1)6,8-Epitrithiooctanoic acid	Max. 0.1 %	(HPLC)
(2)Polymer	Max. 2.0 %	(Precipitation Method)
(3)Heavy Metals (as Pb)	Max. 10 ppm	(Sodium Sulfide Colorimetric Method)
(4)Arsenic (as As ₂ O ₃)	Max. 1 ppm	(Standard Methods of Analysis in Food
		Safety Regulation, The Third Method,
		Apparatus B)
Standard Plate Counts	Max. 1×10^3 cfu/g	(Analysis for Hygienic Chemists)
Moulds and Yeasts	Max. 1×10^2 cfu/g	(Analysis for Hygienic Chemists)
Coliforms	Negative	(Analysis for Hygienic Chemists)
Residual Solvents		
(1)Ethanol	Max. 0.1 %	(GC)
(2)Other Solvents		
Acetone	Not detected (Less	than 1 ppm) (GCMS)
Cyclohexane	Not detected (Less	than 1 ppm) (GCMS)
Dichloromethane	Not detected (Less	than 1 ppm) (GCMS)
Ethyl acetate	Not detected (Less	than 1 ppm) (GCMS)
Hexane	Not detected (Less	than 1 ppm) (GCMS)
MTBE	Not detected (Less	than 1 ppm) (GCMS)
Toluene	Not detected (Less	than 1 ppm) (GCMS)
Composition	Ingredient	Content

CompositionIngredientContentThioctic Acid100 %

Expiry date 2 years from date of manufacturing.

Storage Store it in a cool, dry, ventilated area with desiccant.

Keep it away from high temperature and sunlight, and store

it in a closed container.

Established Date	June 25, 2004
Revised Date	May 9, 2024
Specification No.	T-409EN